



**辉河机械**  
HUIHE MACHINERY

**江苏辉河包装机械有限公司**  
Jiangsu Huihe Packing Machinery Co., Ltd.



## 关于我们

### About Us

江苏辉河包装机械有限公司，座落于国家级开发区——张家港经济技术开发区内。公司目前占地面积约15000平方米，临近无锡苏南国际机场、无锡高铁站、上海虹桥国际机场、上海浦东国际机场、南京禄口国际机场，交通便捷。

公司汇聚了众多液体（饮料）包装机械行业的优秀管理和技术人才，参与了可口可乐、怡宝、洋河集团、燕京集团、正大集团、零度果坊、本草生物、田野股份、北纬18度、叮当牛、中富集团、清水泉、欢乐家、兴源控股、乐安府、高锶、向阳泉、东富龙、本优、沛愉、永创、全冠、克朗斯等众多项目的设计、制造、安装、培训等全过程，积累了丰富的经验！另与国内外科研院所、专业机构等也保持着紧密的合作关系。创立之初，公司就确立了唯一的经营方向为饮料、日化、调味品等液体包装机械领域。我们积极倡导引进创新、自主创新相结合的原则，通过不间断的管理与技术的提升来驱动公司的可持续发展！

全体辉河人将坚定不移的秉承“**以客户为中心，以奋斗者为本，永不止步**”的企业精神，聚焦客户关注的挑战和压力！专注于为国内外的客户提供“安全、节能、高效”的液体（饮料）装备和“优质、快速、个性化”的服务！公司成立至今，已成功为国内外众多液体（饮料）工厂提供了优质的设备和完善的服务，产品销往美国、法国、埃塞俄比亚、坦桑尼亚、沙特、迪拜、印度、马尔代夫等多个国家。

伴随着中华民族的强盛和伟大复兴，面对着液体（饮料）包装机械行业的巨大挑战和发展机遇，全体辉河人将怀着“**做全球最具有竞争力的液体（饮料）包装机械供应商**”的光荣梦想，致力于为全球液体（饮料）工厂提供全面和专业的解决方案，为全球客户创造最大的使用价值！

公司也将始终以“**振兴民族液体（饮料）包装机械**”为己任，为实现中国从“**制造业大国**”转型升级为“**制造业强国**”的历史使命而艰苦奋斗！

Jiangsu Huihe Packing Machinery Co., Ltd. is located in a national level development zone - Zhangjiagang Economic & Technology Development Zone, covering an area of 15,000 square meters. The location is convenient for transportation, with Wuxi Railway Station, Shanghai Hongqiao International Airport and Shanghai Pudong International Airport on hand.

The Company has accumulated a great number of China's top management talents and technologists in the liquid (beverage) packaging industry, who have rich experiences in various projects for Coca-cola, C'estbon, Yanjing Group, Yanghe Group, Charoen Pokphand Group, O.C. Net Shop, Shangdong Herbal Bio, Tianye Holdings, 18° Northern Latitude, Dingdangniu, Zhongfu Group, Qingshui Spring, Huan Le Jia, Xingyuan Holdings, Gaosi Spring, Xiangyang Spring, Tofflon, Beyond Shanghai, Peiyu, YCTD Beijing, Trumpower Taiwan, MeTL Group, Kronos etc from designing, manufacturing, installation, training to after service. The company has maintained a close relationship with various domestic and overseas academic institutions and specialist agencies. The Company has concentrated on its only business scope of packaging machinery for beverage, daily chemicals and condiments since foundation. We will vigorously promote the principle of introductive innovation and independent innovation, and make sure sustainable development through unceasingly upgrading our management and technologies!

Huihe will adhere to the enterprise spirit of “**customer-oriented, striver based, keep moving**”, and will focus on customers concerns and pressures, and will concentrate on providing safe, energy-saving and efficient equipments for liquid (beverage) and superior, fast and customized service to worldwide customers! Since foundation, the Company has supplied high quality equipments and service to many liquid (beverage) plants in different countries and regions, with the products sold to United States, France, Ethiopia, Tanzania, Saudi Arabia, Dubai, India, Maldives, Benin, etc.

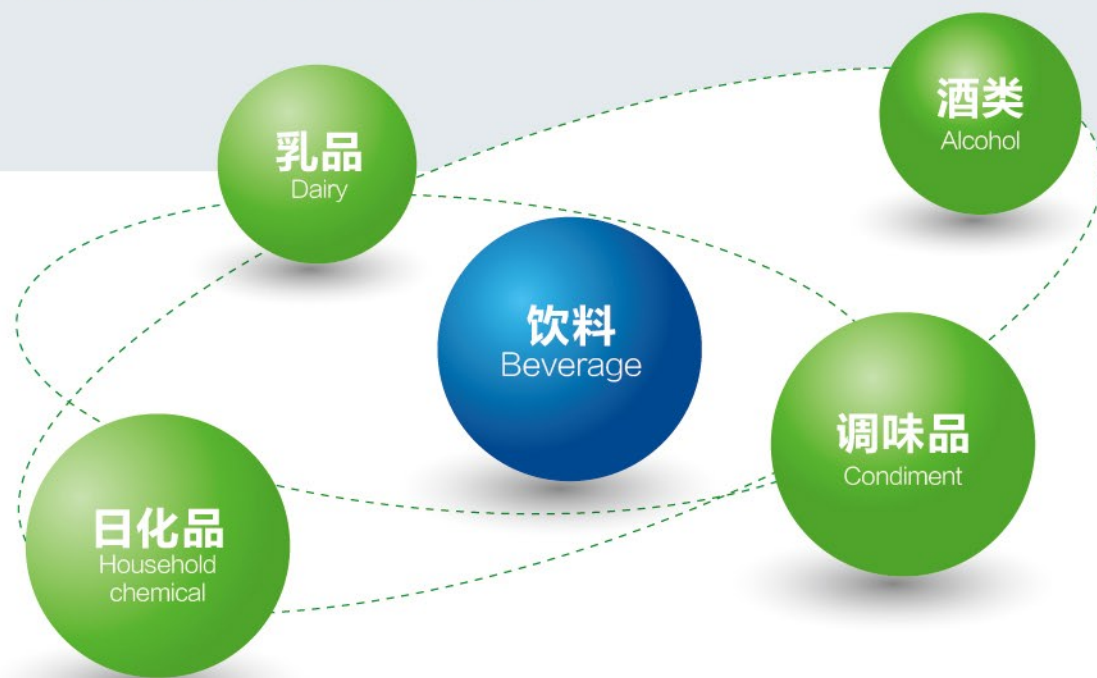
Along with the prosperity and great rejuvenation of the Chinese nation, in the face of the enormous challenges and development opportunities in the liquid (beverage) packaging industry, carrying the glorious dream **to be the world's most competitive supplier of liquid (beverage) packaging**, Huihe will be committed to offer the comprehensive and professional solutions for global liquid (beverage) plants and to create maximized use value for every customer!

The Company will always take responsibility for the promotion of national liquid (beverage) packaging machinery, and will strive forward, undertaking the historic mission to make China a Strong Manufacturing Country from a Big Manufacturing Country!



**辉河——致力于做全球最具有竞争力的液体（饮料）包装机械供应商，专注于为客户提供安全、节能、高效的设备和优质、快速、个性化的服务。**

Huihe is committed to be the world's most competitive supplier of liquid (beverage) packaging machinery, and to focus on providing customers with safe, energy-saving and efficient equipment and with superior, fast and customized service.



水、果汁、茶、乳饮料、含气饮料等  
Water, Juice, Tea, Milk-based Drinks, Carbonated Soft Drinks & Etc



食用油、醋、酱油等  
Edible Oil, Vinegar & Soy Sauce, Etc



啤酒、黄酒、白酒等  
Beer, Rice Wine & White Spirit, Etc



洗涤剂、洗发液、沐浴露等  
Detergent, Shampoo, Etc

# 领先的加工设备

## State-of-art Processing Equipment

辉河拥有多台行业内领先的数控加工中心和车床，确保每一个加工零件都能达到设计要求，从而保证每一台整机性能的稳定、可靠、耐用。

Huihe has several state-of-the-art CNC machining centers and lathes which make sure every processed part meets the design requirements in order to guarantee the stability, reliability and durability of every equipment and machine.





# 最优质的供应商

## Best Suppliers

辉河除了不断对技术研发、加工精度、装配水平、检测手段等方面进行提升外，还整合最优质的配套供应商资源，辉河所有的外配元器件均由国内外知名品牌提供。

Huihe not only upgrades the research and development of technology, the precision of process, the assembling level and the inspection methods, but also integrates the best suppliers. All the components from Huihe are provided by the well-known brands at domestic and abroad.



# 全面的解决方案

## Comprehensive Solutions

### 项目评估

协助客户对项目的可行性、规模、定位等进行评估。

### Initial Evaluation

Evaluate the project from feasibility, scale and market positioning etc.

### 参数设计

协助客户对工艺、工程、包装等方面进行设计。

### Parameter Design

Analyze and design technical parameter of your engineering project.

### 方案确定

根据客户的综合情况确定项目的最终实施方案。

### Proposal Confirmation

Confirm project implement proposal from your general instance.

### 项目执行

按项目计划高质量完成设备制造到安装,直至验收。

### Project Execution

According to the project plan, complete the manufacture and installation of machines ,till passing the final trial.

### 人员培训

为客户的员工进行操作、维护、保养及故障处理等培训。

### Personal Training

Improve technical level of operators as well as operative skills of the equipment.

### 客户服务

以客户为中心,提供“优质、快速、个性化”的服务。

### Service After-sales

Customer-centered service: offer rapid & effective engineering service.



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# 水处理系统

## Water Treatment System

### 应用范围

矿泉水、其它类包装饮用水、食品饮料工艺用水等。

### 主要包括

预处理系统（原水罐、多介质过滤器、活性炭过滤器、离子交换器、微孔过滤器）、膜分离系统（超滤器、纳滤器、反渗透机组）、电渗析设备、灭菌设备（紫外线设备，臭氧设备）、保安过滤器、成品水贮罐等

### Application

Mineral water and other bottled water, water for food and beverage production.

### Product's scope

Pre-processing system(water tank, multi-medium filter, active carbon filter, ion exchanger, millipore filter), membrane separation system(Ultra filter, nanometer filter,RO system), electro dialysis device, sterilization system(UV device, ozone device), product water tank and so on.





# 前处理系统

## Beverage Pre-treatment System

### 应用范围

热灌装、超洁净（中温）灌装、超洁净（无菌）灌装、含气饮料等前处理。

### 主要包括

热水系统、萃取系统、溶糖系统、辅料系统、调配系统、CIP 系统、各类储罐、阀门、管件、UHT 系统（板式、管式）、混比机等。

### Application

Complete processing equipment for hot filling line ,ultra-clean (moderate temperature) filling line ,CSD filling line etc.

### Product's scope

Hot water system, extraction system, sugar melting system ,auxiliary system, UHT system(plate & tubular), blending system, CIP system; various tanks ,valves, pipe fittings, mixing machines etc.



# 吹瓶系统

## Blow Molding System

该系列吹瓶机具有结构合理、耗能低、稳定性好、吹瓶过程灵活及操作简便等优点，主要可用于饮用水、含气饮料等普通 PET 瓶及各种耐热 PET 瓶、中温 PET 瓶、无菌 PET 瓶的吹制。另外，无论在个性化的瓶型设计方面，还是在环保轻量瓶领域，辉河都拥有丰富的实践经验和应用案例。

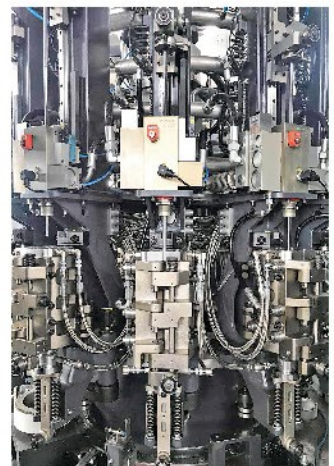
CP series of blow molding system is characterized by its reasonable structure, lower power consumption, good stability, flexible blowing process and simple operation, especially on the production of drinking water, carbonated beverage and other common PET bottles, as well as heat-resistant bottle, mid-temperature PET bottle, sterile cold PET bottle. Huihe have rich experience and vast customers in both customized bottle design and ultra-lightweight PET bottles.



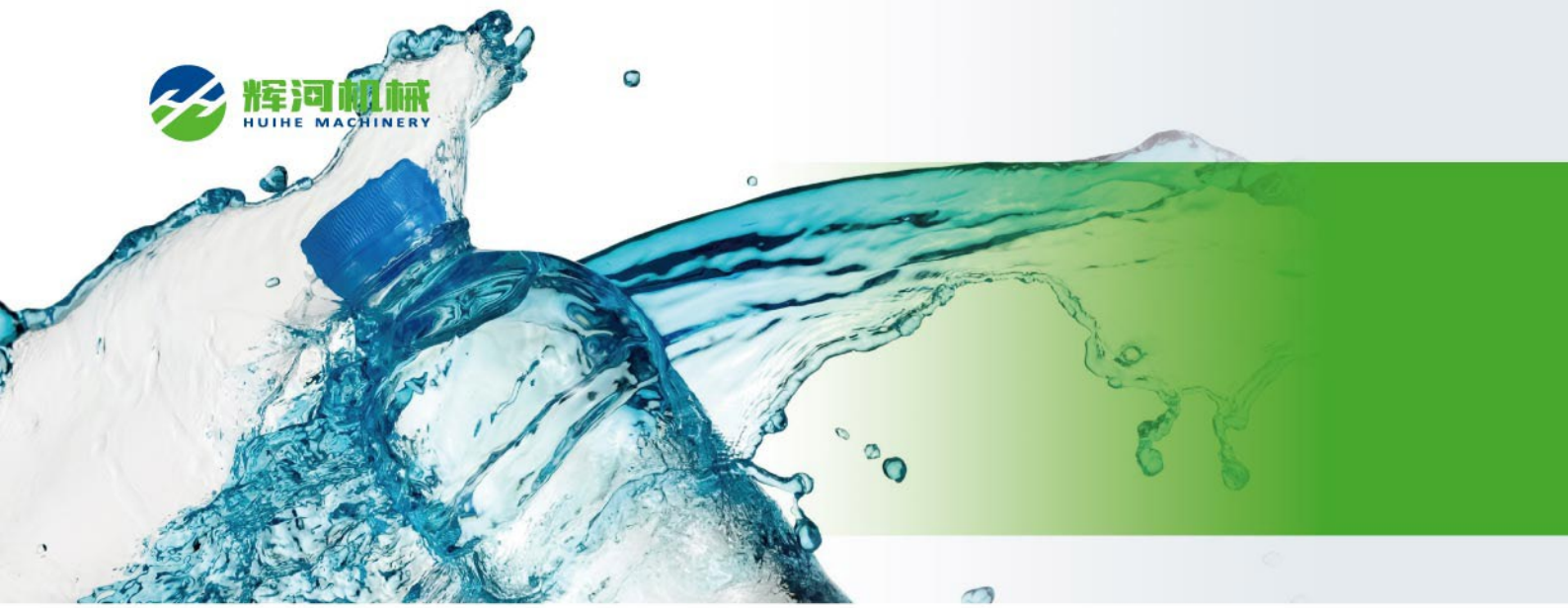




系列 Series	产能 Capacity	制瓶容积 Volume	应用领域 Application Fields
CP系列 (标准模腔) CP series(Standard mould holder)	16000-48000 BPH	0.25-1.5L	瓶装水、茶、果汁、功能饮料、 含气饮料等  Bottled water, tea, juice, functional drink, carbonated beverage etc.
CP2系列 (中模腔) CP2 series(Medium mould holder)	16000-48000 BPH	0.25-2.5L	
CP3系列 (大模腔) CP3 series(Large mould holder)	2000-12000 BPH	3-12L	
ZCJ (直线式) ZCJ (Linear)	4000-12000 BPH	0.25-1.8L	







**适用产品**

适用于矿泉水、其他类包装饮用水等

**适用容器**

各种容量及形状的PET瓶

**灌装系统**

机械阀或流量计等

**Application**

Mineral water and other bottled water etc.

**Applied Containers**

PET bottles with various capacities and shapes.

**Filling System**

Mechanical filling vale or flow-meter valve etc.





# 瓶装水生产线

## Bottled Water Filling Line

### 生产能力

6000-48000BPH

### 主要包括

吹瓶、空压、灌装、净化、瓶盖杀菌、无菌气、实瓶输送、套 / 贴标、装箱、码垛、电器控制、工程设计和施工等。

### Capacity

6000-48000BPH

### Product's scope

Blowing molding system, air compressor system, filling system, purification system, cap sterilization system, sterile air system, filled bottle conveying system, labelling machine, carton/film packing machine, palletizer, electric control, engineering design and construction etc.



# 热灌装生产线

Hot Filling Line







**适用产品**

茶、果汁、含乳饮料、功能饮料等

**适用容器**

各种容量及形状的耐热 PET 瓶

**灌装系统**

机械阀或流量计等

**生产能力**

5000-48000BPH

**主要包括**

吹瓶、空压、UHT、灌装、净化、瓶盖杀菌、无菌气、倒瓶、喷淋、实瓶输送、套 / 贴标、装箱、码垛、电气控制、工程设计和施工等。

**Application**

Tea, juice, functional drink, milk beverage etc.

**Applied Containers**

Heat-resistant PET bottles with various capacities and shapes.

**Filling System**

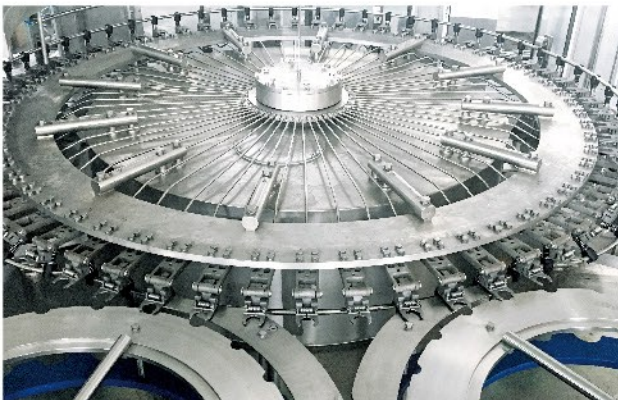
Mechanical filling vale or flow-meter valve etc.

**Capacity**

5000-48000BPH

**Product's scope**

Blowing molding system, air compressor system, filling system , purification system, cap sterilization system, sterile air system, bottle tilting chain and cooling tunnel, filled bottle conveying system, labelling machine, carton/film packing machine, palletizer, electric control, engineering design and construction etc.





# 超洁净(中温)灌装生产线

Ultra-clean(Moderate Temperature) Filling Line







### 适用产品

茶、果汁、功能饮料等

### 适用容器

各种容量及形状的 PET 瓶

### 灌装系统

机械阀或流量计等

### 生产能力

5000-36000BPH

### 主要包括

吹瓶、空压、UHT、灌装、净化、瓶盖杀菌、消毒液调配、无菌水、无菌气、倒瓶喷淋、实瓶输送、套 / 贴标、装箱、码垛、电气控制、工程设计和施工等。

### Application

Tea, juice, functional drink etc.

### Applied Containers

PET bottles with various capacities and shapes.

### Filling System

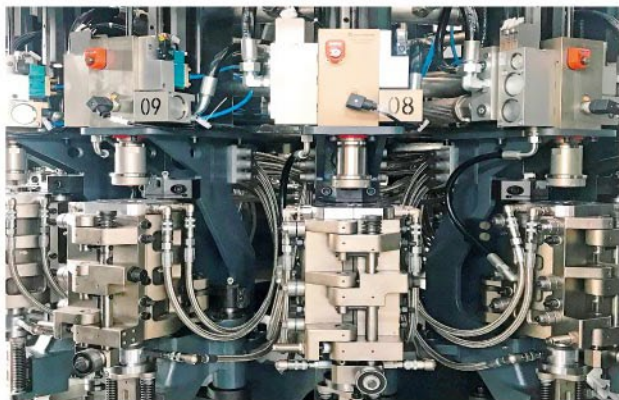
Mechanical filling valve or flow-meter valve etc.

### Capacity

5000-36000BPH

### Product's scope

Blowing molding system, air compressor system, UHT, filling system, purification system, cap sterilization system, disinfectant mixing, sterile air/water system, bottle tilting chain and cooling tunnel, filled bottle conveying system, labelling machine, carton/film packing machine, palletizer, electric control, engineering design and construction etc.



# 含汽生产线

## Carbonated Drink Filling Line

### 适用产品

各类含汽饮料等

### 适用容器

各种容量及形状的 PET 瓶

### 灌装系统

机械阀或流量计等

### Application

All kinds of carbonated soft drink.

### Applied Containers

PET bottles with various capacities and shapes.

### Filling System

Mechanical filling vale or flow-meter valve etc.







**生产能力**

5000-36000BPH

**主要包括**

吹瓶、空压、混合、制冷、灌装、净化、瓶盖杀菌、温瓶、实瓶输送、贴标、装箱、码垛、电气控制、工程设计和施工等。

**Capacity**

5000-36000BPH

**Product's scope**

Blowing molding system, air compressor system, mixer ,filling system , purification system, cap sterilization system, bottle warmer, sterile air system, filled bottle conveying system, labelling machine, carton/film packing machine, palletizer, electric control, engineering design and construction etc.





# 玻璃瓶灌装生产线

## Glass Bottle Filling Line

### 适用产品

瓶装水、茶、果汁、功能性饮料、含气饮料等

### 适用容器

各种容量及形状的玻璃瓶及铝瓶等；

### 适用瓶盖

铝旋盖、皇冠盖、三旋盖等；

### 灌装系统

机械阀或流量计等

### 生产能力

5000-36000BPH

### 主要包括

卸瓶机、洗瓶机、洗-灌-封主机、净化、上盖、理盖、温瓶/喷淋、实瓶输送、贴标机、装箱/裹包、码垛、电气控制、工程设计和施工等。

### Application

Bottled water, tea, juice, functional drink, carbonated beverage etc.

### Applied Containers

Glass or aluminum-made bottles with various capacities and shapes.

### Applied bottle caps

ROPP cap, crown cap and three screw cap etc.

### Filling system

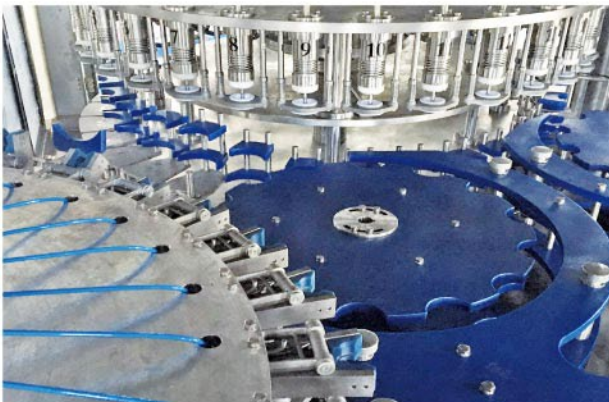
Mechanical filling vale or flow-meter valve etc.

### Capacity

5000-36000BPH

### Product's scope

Decaser, bottle washer, Rinsing-filling-capping machine, purification system, cap elevator, cap sorter, bottle warmer/cooling tunnel, filled bottle conveying system, labeling machine, carton/film packing machine, palletizer, electric control, engineering design and construction etc.









# 超洁净(无菌)灌装生产线

## Ultra-clean(Aseptic) Filling Line

### 适用产品

茶、果汁、功能饮料、中性类饮料等

### 适用容器

各种容量及形状的 PET 瓶

### 灌装系统

非接触式流量计灌装

### 生产能力

12000-36000BPH

### 主要包括

吹瓶、空压、消毒液调配、COP、SOP、CIP、SIP、UHT、  
无菌物料储存、无菌水制备、无菌气、纯净蒸汽发生器、灌装、  
无菌隔离、净化、空盖杀菌、实瓶输送、套 / 贴标、装箱、码垛、  
电气控制、工程设计和施工等。

### Application

Tea, juice, functional drink, neutral products etc.

### Applied Containers

PET bottles with various capacities and shapes.

### Filling System

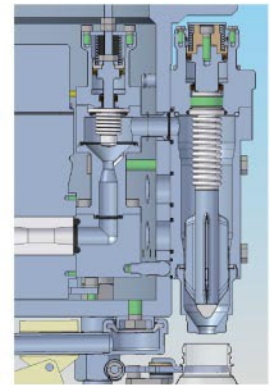
Non-contact flow-meter valve.

### Capacity

12000-36000BPH

### Product's scope

Blowing molding system, air compressor system, disinfectant preparation, COP, SOP, CIP, SIP, UHT, sterile materials reserve, pure steam generator, purification system, filling system, sterility isolator, caps sterilization system, sterile air/water preparation, filled bottle conveying system, labelling machine, carton/film packing machine, palletizer, electric control, engineering design and construction etc.





# 日化、调味品生产线

Household & Personal Care,  
Condiment Filling Line

## 适用产品

调味品、日化、酒类等

## 适用容器

各种容量的PET瓶、玻璃瓶、HDPE瓶等

## 灌装方式

机械灌装、容积灌装、流量计灌装、称重灌装等

## 生产能力

按客户的需求确定

## 主要包括

吹瓶（卸垛）、空压、灌装、实瓶输送、贴标、装箱、码垛、电气控制、工程设计和施工等

## Application

Household & personal care, condiments, oil, alcohol.

## Applied Containers

PET, HDPE and glass bottles with various capacities and shapes.

## Filling System

Mechanical valve, volumetric valve, flowmeter valve and weighing valve.

## Product's scope

Blowing molding (depalletizer) system, air compressor system, filling system, filled bottle conveying system, labelling machine, encaser machine, palletizer, electric control, engineering design and construction etc.





# 后道包装系统

## Secondary Packaging System

整条生产线运行效率的高低，除了吹瓶、灌装、贴标等关键设备以外，也取决于输送线及关联设备配置的合理性。辉河的后道包装系统，充分考虑了以上因素，追求各部分设备配比的最佳组合。

主要包括设备：瓶坯输送、瓶盖输送、空瓶输送、实瓶输送、实箱输送、套/贴标、装箱（膜包）、码垛等。

The whole line operation efficiency depends on not only the blowing and filling machine, but also the rationality of conveying system and its related machines. We fully considered all the factors, giving you the best configuration.

The secondary packaging system including: preform conveyor, caps conveyor, empty bottles conveyor, filled bottles conveyor, cases conveyor, labelling machine, carton encaser(film shrink wrapper), palletizer etc .



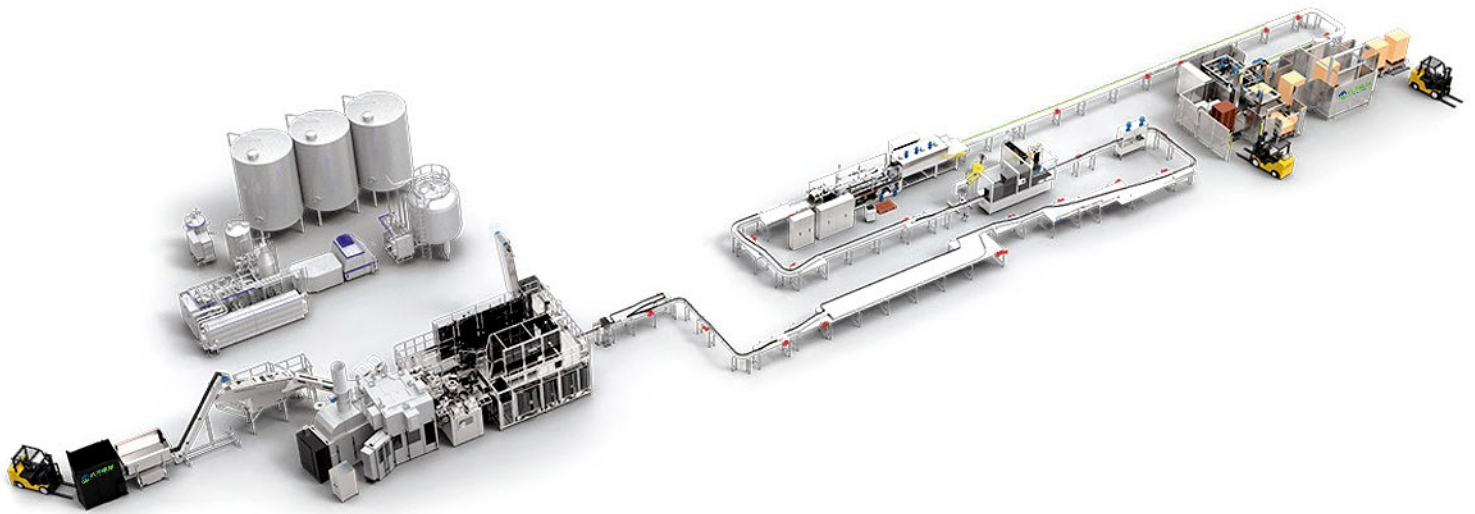




产品名称 Product Name	最大产能 Capacity	适用瓶型 Bottle Type	应用领域 Application Fields
卸瓶(罐)系统 Decaser/caser	48000BPH	PET瓶、玻璃瓶、易拉罐 PET bottle, glass bottle, can	PET瓶装水、茶、果汁、功能饮料、 含气饮料、玻璃瓶、易拉罐等。  PET bottled water, tea, juice, functional drink, carbonated beverage etc.
实瓶输送系统 Filled bottle conveying system	48000 BPH	PET瓶、玻璃瓶、易拉罐 PET bottle, glass bottle, can	
倒瓶杀菌系统 Bottle tilting sterilizing system	48000 BPH	PET瓶、玻璃瓶、易拉罐 PET bottle, glass bottle, can	
喷淋冷却系统 Spraying cooling system	48000BPH	PET瓶、玻璃瓶、易拉罐 PET bottle, glass bottle, can	
温瓶机 Bottle warmer	48000 BPH	PET瓶、玻璃瓶、易拉罐 PET bottle, glass bottle, can	
纸箱(膜)包系统 Carton (film) packaging system	80packs/min	PET瓶、玻璃瓶、易拉罐 PET bottle, glass bottle, can	
装箱系统 Encasing system	60packs/min	PET瓶、玻璃瓶、易拉罐 PET bottle, glass bottle, can	
码垛系统 Palletizing system	80packs/min	PET瓶、玻璃瓶、易拉罐 PET bottle, glass bottle, can	

# 完美的交钥匙工程管理

Perfect Turn-key Project Management



**聚焦核心竞争能力  
面向全球客户需求**

Focus on core competitive capabilities  
Global customers request orientated

**整合行业优质资源  
打造完美工程典范**

Integrate industry quality resources  
Craft perfect engineering paradigm



