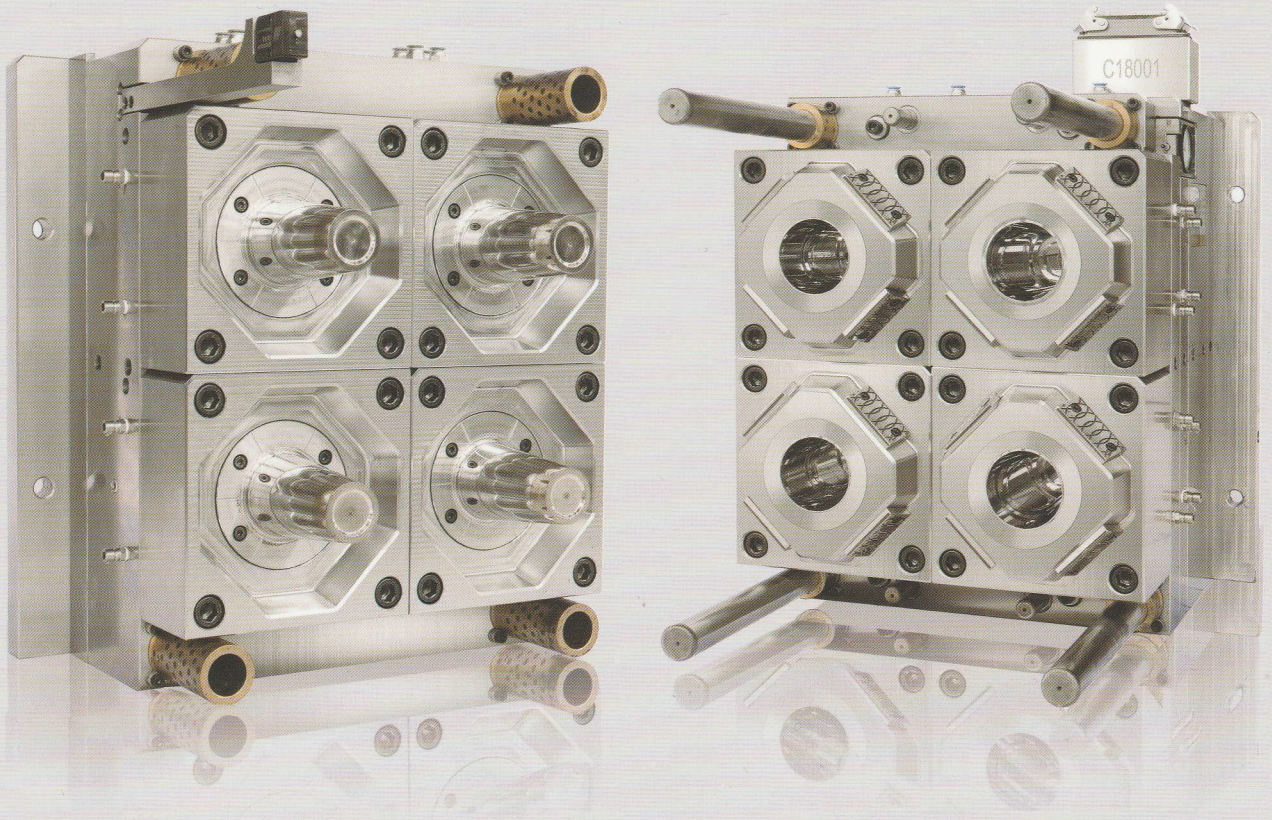


奶茶杯模具系列 MILK TEA CUP MOLDS



产品特点 PRODUCT FEATURES

- 模架：高级不锈钢4CR13H;
Plater: Advanced Stainless Steel 4CR13H;
- 模腔（模芯）：高级不锈钢—胜百Stavax-420(S136) 全硬化热处理HRC48-49°C;
Cavity (core): high-grade stainless steel ASSAB Stavax-420 (S136) heat-treated HRC48-49°C;
- 同心度 <math><0.10\text{mm}</math>; ● 杯口直径公差 <math><0.10\text{mm}</math>; ● 杯高公差 <math><0.3\text{mm}</math>;
Concentricity <math><0.10\text{mm}</math>; Cup mouth diameter tolerance <math><0.10\text{mm}</math>; Cup high tolerance <math><0.3\text{mm}</math>;
- 阀式热流道 - 低射压，高度流道平衡。
Valve hot runner - low injection pressure, high runner balance.